PRODUCT DATA SHEET

2632 Soldering Flux

Introduction

2632 Soldering Flux is an alcohol-based flux developed for soldering can seams. **2632** provides fast wetting for dependable soldering and excellent seam-fill on tin-plated cans.

Features

- Excellent surface wetting on tin
- Dries quickly
- Leaves minimal residue

Process Recommendations

2632 can be applied by brush or wheel. Maintain flux level with fresh flux. Periodically clean flux pot and replace with fresh flux.

Physical Properties

Test	Result
Color	Pale
Specific Gravity @25.0°C (77°F) @15.5°C (60°F)	 0.864 0.871
Acid Value	66
Solids Content	20%
Flash Point (TCC)	12°C (54°F)

All information is for reference only.
Not to be used as incoming product specifications.

Packaging

- 5 gallon containers
- 55 gallon drums

Technical Support

Indium Corporation's internationally experienced engineers provide in-depth technical assistance to our customers. Thoroughly knowledgeable in all facets of Materials Science as it applies to the electronics and semiconductor sectors, Technical Support Engineers provide expert advice in solder properties, alloy compatibility and selection of solder preforms, wire, ribbon, and paste. Indium Corporation's Technical Support Engineers provide rapid response to all technical inquiries.

Safety Data Sheets

Please refer to the SDS document within the product shipment, or contact our local team to receive a copy.

This product data sheet is provided for general information only. It is not intended, and shall not be construed, to warrant or guarantee the performance of the products described which are sold subject exclusively to written warranties and limitations thereon included in product packaging and invoices. All Indium Corporation's products and solutions are designed to be commercially available unless specifically stated otherwise.

All of Indium Corporation's solder paste and preform manufacturing facilities are IATF 16949:2016 certified.
Indium Corporation is an ISO 9001:2015 registered company.

From One Engineer To Another®

Contact our engineers: askus@indium.com
Learn more: www.indium.com

Form No. 98694 R2

ASIA +65 6268 8678 • CHINA +86 (0) 512 628 34900 • EUROPE +44 (0) 1908 580400 • USA +1 315 853 4900

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