

# PRODUCT DATA SHEET

# TACFlux® 020B-RC

## Introduction

**TACFlux® 020B-RC** is a no-clean flux formulated for both SnPb and Pb-free soldering. **TACFlux® 020B-RC** is halogen-free and passes SIR in the unreflowed state, which is ideal for rework applications where the flux may not be heated properly.

## Properties

Industry Standard Test Results	
Test	Result
Flux Classification	ROLO
Halogen-Free per IEC 61249-2-21, Test Method EN14582	<900ppm Cl <900ppm Br <1,500ppm Total
Typical Viscosity*	12kcps
Typical Tack	165g
Typical Acid Value	109
SIR (J-STD-004B)	Pass
ECM (J-STD-004B)	Pass
Flux-Induced Corrosion (Cu Mirror)	Pass
Corrosion	Pass

\*Brookfield Cone & Plate (CP51, 5rpm, 5 minutes, 25°C).

Additional Test Results	
Test	Result
Appearance	Light yellow-amber
Maximum Reflow Temperature	260°C
Reflow Atmosphere	Air or nitrogen
Shelf Life	6 months @ 0–30°C
Storage Condition	Stored @ 0–30°C (tip down for syringe or cartridge)

All information is for reference only.

Not to be used as incoming product specifications.

## Packaging

**TACFlux® 020B-RC** is available in 10 and 30cc syringes or 100g jars; however, other packaging can be provided to meet specific requirements.

## Cleaning

**TACFlux® 020B-RC** is designed for no-clean applications. If necessary, the flux can be removed by using a commercially available flux cleaner.

## Reflow

Peak reflow temperature should be <260°C in an air or nitrogen atmosphere.

## Storage

**TACFlux® 020B-RC** syringes and cartridges should be stored tip down at 0–30°C. If refrigerated, **TACFlux® 020B-RC** should be thawed for 4 hours at room temperature before using.

## Technical Support

Indium Corporation's internationally experienced engineers provide in-depth technical assistance to our customers. Thoroughly knowledgeable in all facets of Material Science as it applies to the electronics and semiconductor sectors, Technical Support Engineers provide expert advice in solder properties, alloy compatibility and selection of solder preforms, wire, ribbon, and paste. Indium Corporation Technical Support Engineers provide rapid response to all technical inquiries.

## Safety Data Sheets

The SDS for this product can be found online at <http://www.indium.com/sds>

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## From One Engineer To Another®

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Form No. 99470 (A4) R3



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